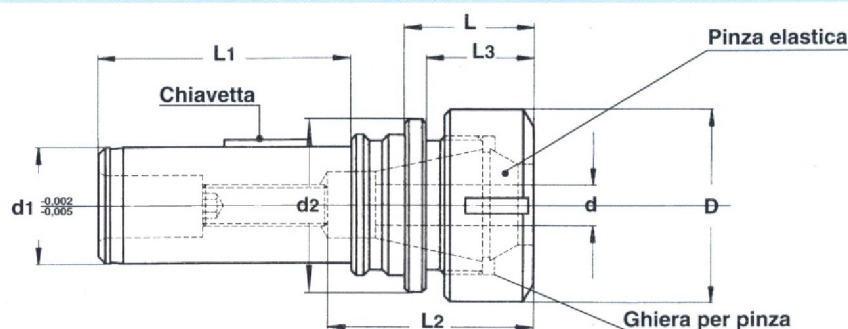




INSERTI PER MANICOTTI AD INNESTO RAPIDO
TOOLHOLDERS FOR QUICK CHANGE DRILLING
PORTE-OUTILS À CHANGEMENT RAPIDE
INSERTOS PARA ACOPLAMIENTO DE CAMBIO RAPIDO

Inserto con pinza

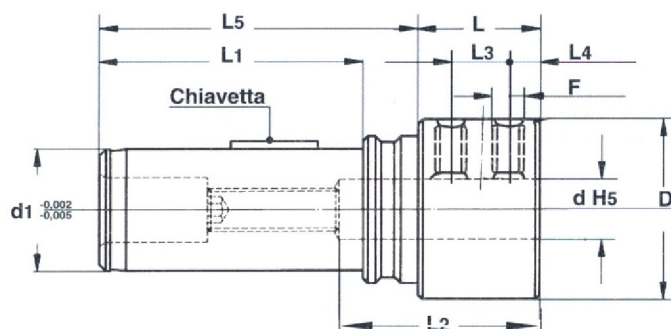


Esempio di ordinazione: ICRP - 16 con pinza $\varnothing$ 3 mm. - P 11 con ghiera

Dimensioni in mm.

Inserti tipo ICRP	Tipo di Manic.	D max	d	d1	d2	L	L1	L2 max	L3	Tipo di pinza	Ghiera	Chiare per ghiera	Chiavetta
ICRP. 16	MIRFA. 16	$\frac{19}{28}$	1÷7	16	28	$\frac{23}{27}$	35	32	$\frac{18}{22}$	P.11÷16	$\frac{G.11}{G.16}$	$\frac{C.17}{C.25}$	5x3x20
ICRP. 20	MIRFA. 20	$\frac{28}{34}$	1÷13	20	35	$\frac{27}{29}$	44	$\frac{33}{47}$	$\frac{22}{23}$	P.16÷20	$\frac{G.16}{G.20}$	$\frac{C.25}{C.30}$	5x3x22
ICRP. 25	MIRFA. 25	$\frac{34}{42}$	1÷16	25	42	$\frac{29}{31}$	55	$\frac{34}{51}$	$\frac{23}{25}$	P.20÷25	$\frac{G.20}{G.25}$	$\frac{C.30}{C.25}$	6x4x25
ICRP. 28	MIRFA. 28	$\frac{42}{50}$	1÷20	28	44	$\frac{31}{38}$	60	$\frac{36}{56}$	$\frac{25}{33}$	P.25÷28	$\frac{G.25}{G.32}$	$\frac{E.25}{E.32}$	6x4x25
ICRP. 32	MIRFA. 32	$\frac{42}{50}$	1÷20	32	48	$\frac{31}{33}$	68	$\frac{36}{56}$	$\frac{25}{27}$	P.25÷32	$\frac{G.25}{G.32}$	$\frac{E.25}{E.32}$	8x5x32
ICRP. 36	MIRFA. 36	$\frac{50}{63}$	6÷26	36	55	$\frac{33}{41}$	78	$\frac{56}{62}$	$\frac{27}{36}$	P.32÷40	$\frac{G.32}{G.40}$	$\frac{E.32}{E.40}$	8x5x32

Inserto con foro cilindrico



Esempio di ordinazione: ICR - 16 con d = 6 mm.

Dimensioni in mm.

Inserti tipo ICR	Tipo di Manic.	D max	d	d1	L	L1	L2 max	L3	L4	L5	F	Chiavetta
ICR. 16	MIRFA. 16	28	6÷8	16	25	35	35	—	18	44,5	$\frac{M.6}{M.8}$	5x3x20
ICR. 20	MIRFA. 20	38	8÷12	20	31	44	$\frac{35}{44}$	—	$\frac{18}{22,5}$	55	$\frac{M.8}{M.12}$	5x3x22
ICR. 25	MIRFA. 25	45	8÷16	25	34	55	$\frac{35}{47}$	—	$\frac{18}{24}$	67	$\frac{M.8}{M.14}$	6x4x25
ICR. 28	MIRFA. 28	48	10÷20	28	36	60	$\frac{39}{49}$	—	$\frac{20}{25}$	72	$\frac{M.10}{M.16}$	6x4x25
ICR. 32	MIRFA. 32	52	12÷20	32	37	68	$\frac{44}{49}$	—	$\frac{22,5}{25}$	81,5	$\frac{M.12}{M.16}$	8x5x32
ICR. 36	MIRFA. 36	60	16÷25	36	60	78	$\frac{47}{54}$	22	$\frac{24}{24}$	94	$\frac{M.14}{M18x2}$	8x5x32